

## UPM SOLIDE™

UPM Solide™ combines high strength and good printability properties. Excellent choice for bags, wraps, lamination and coating base.

### UPM SOLIDE™:

<b>Category</b>	Packaging papers
<b>Grade</b>	MF Kraft
<b>End use</b>	Coating and Lamination   Sugar and flour bags
<b>Finish</b>	Softcalendered
<b>Furnish</b>	Hardwood and softwood sulphate pulp
<b>Printing method</b>	UV-flexo   Flexo
<b>Format/Size</b>	Reels
<b>Reel Diameter (cm)</b>	90,0 - 135,0
<b>Reel Width (cm)</b>	40,0 - 270,0
<b>Core (mm)</b>	76,0 / 153,0
<b>Certificates and labels</b>	ISO 22000   FDA Food Certificate   EN 71/3:1988 D Safety of Toys   94/62 EC Heavy Metal Certificate   Food Approval Statement   BfR Food Certificate   PEFC Chain-of-Custody   EMAS   ISO 9001   ISO 14001

## TECHNICAL TARGET VALUES:

<b>Basis Weight (ISO 536) (g/m<sup>2</sup>)</b>	70	80
<b>Thickness (ISO 534) (μm)</b>	87.0	100.0
<b>Moisture</b>	6.0	6.0
<b>Tensile Strength MD (kN/m)</b>	6.9	8.0
<b>Tensile Strength CD (kN/m)</b>	3.5	4.2
<b>Tear Strength MD (mN)</b>	650.0	750.0
<b>Tear Strength CD (mN)</b>	730.0	850.0
<b>Burst Strength (kPa)</b>	280	350
<b>Roughness PPS10 TS (μm)</b>	200.0	200.0
<b>Brightness D65 (ISO 2470-2) (%)</b>	84.0	84.0

**Please note: Technical values are informative and subject to production variations.**